Blade Index

Blade Name	Ordering Number	Description	Blade (Work Direction Shown)	Applications										Materials									
				Straight Edge	Hole Edge	Outer Edge	Cross-Hole Both Edges	Hole Back-Edge	Hole Inner Surface	Flat Surface	Sheet	Slot/Keyway	Inner Straight Corners	Steel	Aluminum	Copper	Brass	Cast Iron	Stainless Steel	Hardened Steel	Plastics	Carbide & Glass	Wood
B1	151-29215	Tough, long-life cobalt blade. N1 geometry.		●	●									●	●	●			●		●		
B-N1	151-29207	HSS. N1 geometry.		●	●									●	●	●					●		
B10	151-29212	HSS. Deburrs materials with spiral chips. Bulk pack available.	★	●	●									●	●	●					●		
B10C	151-29013	Solid carbide. B10 geometry.		●	●									●	●	●				●	●		
B10D	151-29014	Diamond-coated. B10 geometry.		●	●																	●	
B10L	151-29095	B10 for left-handed users.		●	●									●	●	●					●		
B10P	151-29015	PVD TiN coated for high wear resistance. B10 geometry.		●	●									●	●	●			●		●		
B10PL	151-29096	B10 coated with PVD TiN. For left-handed users.		●	●									●	●	●			●		●		
B10S	151-29210	Long-lasting, cobalt-enriched. B10 geometry.		●	●									●	●	●			●		●		
B11	151-29108	Extra thin, HSS. Deburrs holes with min. diameter 0.08" (2mm).		●	●									●	●	●					●		
B11P	151-00120	PVD TiN coated for high wear resistance. B11 geometry.		●	●									●	●	●			●		●		
B12	151-29016	Short-nosed, HSS.	★	●	●									●	●	●					●		
B12P	151-19017	Short-nosed, PVD TiN coated for high wear resistance.		●	●									●	●	●			●		●		
B20	151-19019	HSS. Rotates clockwise & counterclockwise.	★	●	●												●	●			●		●
B20C	151-19020	Solid carbide. Rotates clockwise & counterclockwise.		●	●												●	●	●		●		●
B20P	151-29021	PVD TiN coated for high wear resistance. Rotates clockwise & counterclockwise.		●	●												●	●	●		●		●
B25	151-29022	Thin-nosed. Specially designed for plastics.		●	●									●	●	●					●		
B25C	151-29110	Solid carbide, thin-nosed. Specially designed for abrasive plastics.		●	●									●	●	●					●		
B30	151-29023	Simultaneously deburrs the inside and outside of holes up to 0.16" (4 mm) thick.	★				●							●	●	●					●		
B30P	151-29024	PVD TiN coated for high wear resistance. B30 geometry.					●							●	●				●		●		
B32	151-29025	Rotates clockwise & counterclockwise. B30 geometry.					●										●	●			●		●
B50C	151-29026	Carbide tipped scriber. Can be reground.								●				●	●	●	●	●	●	●	●		
B60	151-29027	HSS. Removes burrs from back edge of holes up to 0.78" (20 mm) thick.						●						●	●	●					●		
B70	151-29028	Carbide tipped. Deburrs sheetmetal up to 0.14" (3.5 mm) thick.									●			●	●	●	●	●	●	●	●		
C40	151-29029	Small, 0.16" (4 mm), triangular HSS scraper for precision work.	★						●	●				●	●	●	●	●	●		●		
C42	151-29030	Standard size, 0.31" (8 mm), triangular HSS scraper.	★						●	●				●	●	●	●	●	●		●		
C50	151-29117	Double-sided, 0.30" (7.8 mm), triangular scraper.	★						●	●				●	●	●	●	●	●		●		
C60	151-29118	Double-sided, 0.19" (4.8 mm), triangular scraper.							●	●				●	●	●	●	●	●		●		
D80C	151-29031	Solid carbide, 6 cutting edges. Scrapes surfaces and deburrs sheet metal up to 0.12" (3 mm) thick.	★							●	●			●	●	●	●	●	●	●	●		●
D82C	151-29032	Heavy-duty, double-edged carbide blade. Deburrs sheet metal up to 0.35" (9 mm) thick.									●			●	●	●	●	●	●	●	●		●
D85	151-29033	Tough HSS with chipbreaker and 6 cutting edges. Deburrs sheet metal up to 0.24" (6 mm) thick.									●			●	●	●	●				●		